

## Approved baseline and monitoring methodology AM0030

### "PFC emission reductions from anode effect mitigation at primary aluminium smelting facilities"

## I. SOURCE AND APPLICABILITY

#### Source

This baseline methodology is based on the proposals from the following proposed methodology:

• NM0124-rev "PFC emission reductions from anode effect mitigation at a primary aluminium smelting facility", submitted by MGM International on behalf of Aluar Aluminio Argentino.

This methodology also refers to the latest approved versions of the following tool(s):

• Tool for the demonstration and assessment of additionality.

For more information regarding the proposed new methodology and the tools as well as their consideration by the Executive Board please refer to <<u>http://cdm.unfccc.int/goto/MPappmeth</u>>.

#### Selected approach from paragraph 48 of the CDM modalities and procedures

"Existing actual or historical emissions, as applicable".

#### Applicability

This methodology is applicable to project activities:

- Primarily aimed at measures that reduce the PFC emissions<sup>1</sup> in Aluminium smelting facilities that use center work pre-bake cell technology with bar brake (CWPB) or point feeder systems (PFPB);
- At Aluminium smelting facilities that started operations before 31 December 2002;
- Where at least three years of historical data are available regarding current efficiency, anode effect and Aluminium production of the industrial facility from 31 December 2002 onwards or, in case of project activities with a starting date before 31 December 2005, from 3 years prior to the implementation of the project activity onwards, until the starting date of the project activity;
- At facilities where the existing number of potlines and pots within the system boundary is not increased during the crediting period. The methodology is only applicable up to the end of the lifetime of existing potlines if this is shorter than the crediting period;
- Where it is demonstrated that, due to historical improvements carried out, the facility achieved an "operational stability associated to a PFC emissions level" that allows increasing the Aluminium production by simply increasing the electric current in the pots". This can be demonstrated for example by providing results of pilot tests carried out by the company.

<sup>&</sup>lt;sup>1</sup> In contrast to activities primarily aiming at increasing aluminium production, with emission avoidance as a sideeffect.



## **II. BASELINE METHODOLOGY**

#### **Project boundary**

The geographical delineation of the project boundary encompasses the physical site of the potlines involved in the project activity at the Aluminium production facility. Only PFC ( $CF_4$  and  $C_2F_6$ ) emissions from anode effects are included in the project boundary.

The emission sources included in or excluded from this methodology are listed below.

	Source	Gas	Included?	Justification / Explanation	
		CF <sub>4</sub>	Yes	This methodology is limited to	
	Anode effects	<u>a</u> F		project activities aimed primarily at	
	in pots	$C_2F_6$	Yes	reducing PFC emissions through	
	Carbon anode	CO <sub>2</sub>	No	anode effect mitigation measures.	
	reaction	$CO_2$	NO		
	Use of Na <sub>2</sub> CO <sub>3</sub>	CO <sub>2</sub>	No	These additional GHG emissions are	
Baseline	Use of cover gas	SF <sub>6</sub>	No	not included in this methodology and can be properly taken into account	
ase	Internal	CO <sub>2</sub>	No	using another methodology	
m	transport	CH <sub>4</sub>	No		
	transport	N <sub>2</sub> O	No		
		CO <sub>2</sub>	No	Electricity consumption is typically reduced to some extent but it is not	
	Electricity	CH <sub>4</sub>	No	the main objective of this type of	
	consumption	N <sub>2</sub> O	No	project activity. Thus, conservatively they are excluded from further	
				considerations.	
		CF <sub>4</sub>	Yes	This methodology is limited to	
	Anode effects in			project activities aimed primarily at	
	pots	$C_2F_6$	Yes	reducing PFC emissions through anode effect mitigation measures.	
	Carbon anode	CO <sub>2</sub>	No		
ţ	reaction Use of Na <sub>2</sub> CO <sub>3</sub>	CO <sub>2</sub>	No		
tivi	Use of $Na_2CO_3$ Use of cover	$SF_6$	No	These additional GHG emissions are	
Aci	gas	516	INU	not included in this methodology and	
ject	-	CO <sub>2</sub>	No	can be properly taken into account using another methodology.	
Project Activity	Internal	CH <sub>4</sub>	No		
	transport	N <sub>2</sub> O	No	-	
		CO <sub>2</sub>	No		
	Electricity	CH <sub>4</sub>	No	Electricity consumption is typically reduced in some extent but it is not	
	consumption	N <sub>2</sub> O	No	the main objective.	
		1.20	1.0		

Table1: Emissions sources	s included in or excluded	d from the project boundary	
i abici, Limbolono source.	included in or excluded	a nom the project boundary	





## **Baseline Scenario**

Steps of the latest approved version of the "Tool for the demonstration and assessment of additionality" shall be used in order to identify the baseline scenario.

#### Step 1: Identification of baseline scenario candidates

Identify all realistic and credible baseline scenario candidates.

Baseline candidates can be at least the following:

- (1) The proposed project activity not undertaken as a CDM project activity (e.g. to fulfill voluntary initiatives as part of the IAI PFC initiative);
- (2) All other plausible and credible anode effect mitigation alternatives to the project activity that deliver outputs with comparable quality, properties, and application areas; for example:
  - Control measures:
    - Automatic control system improvements. These improvements could be focused on the following aspects: feeding system, anode change, metal tapping, anode effect occurrence, etc;
    - Improvements in the manual control focused on those aspects not embraced by the current automatic control system: increasing sampling frequency, increasing the manual killing of anode effect by green poling, etc.
  - Quality measures:
    - Changing the type of alumina processed in order to improve alumina quality to avoid dissolution problems.
- (3) No implementation of any anode effect mitigation measure. This alternative might include:
  - The implementation of any other measures focused on the improvement of the performance of equipment and/or the increase of the aluminium production due to business-strategy practices;
  - The continuation of the current situation (neither anode effect mitigation measures nor business-strategy practices are undertaken).

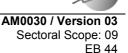
The baseline scenario alternatives shall be in compliance with all applicable legal and regulatory requirements - taking into account EB decisions with respect to national and/or sectoral policies and regulations in determining a baseline scenario - even if these laws and regulations have objectives other than GHG reductions, e.g. to mitigate local air pollution. If this cannot be shown for an alternative, then eliminate the alternative from further consideration.

#### Step 2: Identification of the baseline scenario

The Steps 2 and 3 of the "Tool for the demonstration and assessment of additionality" shall be used to assess which of the alternatives selected in the first step should be excluded from further consideration (e.g., alternatives where barriers are prohibitive or which are clearly economically unattractive). If more than one credible and plausible alternative remains, project participants shall, as a conservative assumption, use the alternative that results in the lowest baseline emissions as the most likely baseline scenario.

If the resulting scenario does not correspond to absence of implementation of any anode effect mitigation measure, then this baseline methodology does not apply and another methodology should be used.





This does not prevent the company for carrying out modifications that are within the methodology applicability conditions and that are different from anode effect mitigation measures.

#### Additionality

Additionality shall be demonstrated using the latest approved version of the "Tool for the demonstration and assessment of additionality". However, in order to adapt the tool to the specific project activity covered by this methodology, a number of considerations are incorporated to ensure consistency between the procedure to identify the most plausible baseline scenario and the determination of additionality.

#### Step 1: Identification of alternative scenarios

As per the latest approved version of the "Tool for the demonstration and assessment of additionality".

#### Step 2: Investment analysis

As per the latest approved version of the "Tool for the demonstration and assessment of additionality".

Such analysis shall consider the benefits associated with energy savings, increase of the alumina production, reduction of cost per tonne of aluminium, project aluminium cost, etc resulting from project activity.

#### Step 3: Barrier Analysis

## Sub-step 3a: Identify barriers that would prevent the implementation of type of the proposed project activity

Such barriers may include, among others:

- Investment barriers, other than the economic/financial barriers in Step 2 above, *inter alia*:
  - Debt funding is not available for such innovative project activities;
  - No access to international capital markets due to real or perceived risks associated with domestic or foreign direct investment in the country where the project activity is to be implemented.
- Technological barriers, *inter alia*:
  - Skilled and/or properly trained labor to operate and maintain the technology is not available and no education/training institution in the Host country provides the needed skill, leading to equipment disrepair and malfunctioning;
  - Lack of infrastructure for implementation of the technology.
- Barriers due to prevailing practice, *inter alia*:
  - The project activity is the "first of its kind": No project activity of this type is currently operational in the aluminium industry.

In Aluminum industry the production in an existing facility can be increased by increasing the electric current in the pot. Also, the implementation of the project activity can lead to increase in production. To demonstrate that despite the benefits of increased production, the project activity is not attractive the project participants shall undertake the following analysis:

- (i) Estimate the electricity that would have been required in the absence of the project activity to achieve the same amount of production as in the project activity. Calculate the NPV for this situation;
- (ii) Estimate the NPV for project activity;
- (iii) Show that NPV of the project activity is less than that listed in (i) above.



# Sub-step 3 b: Show that the identified barriers would not prevent the implementation of at least one of the alternatives (except the proposed project activity)

As per the latest approved version of the "Tool for the demonstration and assessment of additionality".

## Step 4: Common Practice Analysis

As per the latest approved version of the "Tool for the demonstration and assessment of additionality".

### Step 5: Impact of CDM registration

As per the latest approved version of the "Tool for the demonstration and assessment of additionality".

#### **Baseline emissions**

The applicability conditions of the methodology requires that historical data of the facility with respect to current efficiency, aluminium production, and anode effect are available for three or more years prior to the project implementation. The stability of the anode effect should be observed taking into account specific PFC emission trends. These emissions shall be calculated using Tier 2 or Tier 3 using the available data. The data used shall be from 31 December 2002 until the implementation of the project activity, or in the case of project activities with a starting date before 31 December 2005, from 3 years prior to the implementation of the project activity until the starting date of the project activity. To determine the baseline emission factor, data shall be selected for a period of measurement corresponding to the most stable and lowest anode effect (anode effect frequency, duration and/or overvoltage). The minimum period shall be 6 months, with the number of measurements statistically representative for that period.

Baseline emissions are difference of emissions of the baseline alternative and average value of "PFC emission per tonne of Aluminium produced". The later value should be taken from the most recent published IAI Survey for the PFPB technology. The PFC emission shall be expressed in  $tCO_2e$ .

Should the procedure to identify the most plausible baseline scenario reveal that the baseline corresponds to no implementation of any anode effect mitigation measures, baseline emissions (BE) are to be given by equation (1):

$$\overline{\overline{BE}} (tCO_2 e/tAl) = \left( \frac{EF_{CF_4} \cdot GWP_{CF_4} + EF_{C_2F_6} \cdot GWP_{C_2F_6}}{1000} \right)$$

$$If: \overline{\overline{BE}} \le BE_{IAI}, BE = \overline{\overline{BE}}.P_{Al}$$

$$If: \overline{\overline{BE}} \rangle BE_{IAI}, BE = BE_{IAI}.P_{Al}$$
(1)

Where:

 $BE_{IAI}$  = Average value of "PFC emission per tonne of Aluminium produced" according to the most recent published IAI Survey for the current technology (t CO<sub>2</sub>e/tAl). Baseline should be updated every year with the most recent values published by IAI.

= Baseline emissions per tonne of Aluminium produced (t  $CO_2e/t$  Al)

$$BE$$
 = Baseline Emissions (t CO<sub>2</sub>e/year)

$$EF_{CF_4}$$
 = Emission factor of CF<sub>4</sub> (kg CF<sub>4</sub>/t Al), discounted by the uncertainty range as specified by the IAI/USEPA Protocol



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$EF_{C_2F_6}$	=	Emission factor of $C_2F_6$ (kg $C_2F_6/t$ Al), discounted by the uncertainty range as specified by the IAI/USEPA Protocol.
$GWP_{CF_4}$	=	Global Warming Potential of CF <sub>4</sub>
$GWP_{C_2F_6}$	=	Global Warming Potential of C <sub>2</sub> F <sub>6</sub>
$P_{Al}$	=	Total aluminium production of the company (t Al/year)

The GWP values for the GHGs should be based on values reported in IPCC Second Assessment report. In case, the values are not provided in the Second Assessment Report, then values provided in the Third Assessment Report can be used.

The 2006, IPCC Guidelines describe three general methods for estimating PFCs emission factors from aluminium production (Vol. 3, Section 4.4.2.3, Choice of method for PFCs from primary aluminium production).

To monitor smelter emissions, project developer can use the following IPCC methods:<sup>2</sup>

- (1) Tier 3 Method;
- (2) Tier 2 Method.

The method to be adopted is dependent on whether anode effects are terminated manually prior to the implementation of the project activity or not, consistent with the EPA-IAI protocol.<sup>3</sup> Tier 2 is applicable if it can be proven and documented that 95% of the anode effects are manually terminated (cell hood must be opened during termination of the anode effect), while in all other cases, Tier 3 is applicable.

#### Tier 3 Method: based on anode effect performance

This method uses measurements to establish a smelter-specific relationship between operating parameters (i.e. frequency and duration of anode effects or Anode Effect Over-voltage) and emissions of  $CF_4$  and  $C_2F_6$ . These emission factors are multiplied by smelter-specific production (tonnes of aluminium) to estimate smelter emissions.

The optimum calculation method, (slope vs. over-voltage) depends largely on the type of anode effect kill practices used in plants.

- (1) The slope method should be used with aggressive fast kill anode effect practices;
- (2) The over-voltage method should be used with slow, repetitive anode effect kill practices.

## Slope Method

This method uses a regression analysis to estimate a linear relationship between anode effect (AE) and PFC emissions. The measurement could be periodic or continuous measurements and should be done as per the International Aluminium Institute GHG Protocol (IAI, 2005). The emission factor (EF) is then estimated as follows:

 $EF_{CF4} = Slope \times AE$  $EF_{C2F6} = EF_{CF4} \times F_{C2F6/CF4}$ 

<sup>(2)</sup> 

<sup>&</sup>lt;sup>2</sup> Tier 1 approach provides default emission factors by technology type. The level of uncertainty in the Tier 1 method is much larger than for estimations using Tier 2 or Tier 3 methods.

<sup>&</sup>lt;sup>3</sup> This Protocol is recommended in the corresponding monitoring methodology.





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Where:		
$EF_{CF4}$	=	Emission factor of CF <sub>4</sub> (kg CF <sub>4</sub> /t Al
$EF_{C2F6}$	=	Emission factor of $C_2F_6$ (kg $C_2F_6/t$ Al)
Slope	=	Slope coefficient (kg PFC/t Al)/(AE-minute/cell.day)
AE	=	Anode Effect (min/cell.day <sup>4</sup> ) estimated as per equation 3
$F_{C2F6/CF4}$	=	Weight fraction of $C_2F_6/CF_4$ (kg $C_2F_6/kg CF_4$ )

To develop an accurate estimate of the slope, simultaneous measurements of  $CF_4$  or  $C_2F_6$  emissions and anode effect data over an appropriate period of time are collected.

$$AE = AEF \times AED$$

Where:

AE	= Anode effect $(\min/\text{cell.day})^5$
AEF	= Number of anode effects per cell.day, measured as per details provided in the
	monitoring section
AED	= Anode effect duration in minutes (min), measured as per details provided in the
	monitoring section

#### **Over-voltage Method**

This method uses the anode effect over-voltage as the relevant process parameter. The anode effect over-voltage is the cell voltage above 8V caused by anode effects, summed over a 24-hour period (mV/day).

$$EF = \frac{OVC \times AEO}{CE} \tag{4}$$

Where:

EF	=	Emission factor for $CF_4$ (kg $CF_4/t$ Al) or $C_2F_6$ (kg $C_2F_6/t$ Al)
OVC	=	Over-voltage coefficient (kg PFC/t Al)/(mV/cell.day), measured as per details
		provided in the monitoring section for the existing capacity
AEO	=	Anode effect over-voltage (mV/cell.day), measured as per details provided in the
		monitoring section for the existing capacity
CE	=	Aluminium production process current efficiency (%), measured as per details
		provided in the monitoring section for the existing capacity

The  $CF_4$  and  $C_2F_6$  emission factors determined using above value will remain constant throughout all the crediting period. The emission factors and the results of the measurements should be documented transparently in the CDM-PDD.

<sup>&</sup>lt;sup>4</sup> The 'cell.day' term really means 'the number of cells operating multiplied by the number of days of operation.' At a smelter this would more usually be calculated (for a certain period of time, e.g. a month or a year) using 'the average number of cells operating across the smelter over a certain period of days multiplied by the number of days in the period.'

<sup>&</sup>lt;sup>5</sup> The 'cell.day' term really means 'the number of cells operating multiplied by the number of days of operation'. At a smelter this would more usually be calculated (for a certain period of time, e.g. a month or a year) using 'the average number of cells operating across the smelter over a certain period of days multiplied by the number of days in the period.'



#### Tier 2 Method: based on anode effect performance

If measurement data are not available to determine smelter-specific slope or over-voltage coefficients, default coefficients may be used together with smelter-specific operating parameters (CE, AVO, AED, and AEF). Good practice default coefficients are listed in Table 1, Default coefficients for the calculation of PFC emissions from aluminium production (Tier 2 Methods).

 Table 2: Technology-specific relationship between emissions & operating parameters based on default technology-based slope and over-voltage coefficients based on 2006 IPCC Guidelines for National Greenhouse Gas Inventories (to be updated as when new guideline is available)

Technology	Slope Coefficient [(kg PFC/tAl) / (AE- Mins/cellday)		0	ge Coefficient tAl ) / (mV)]	Weight Fraction C2F6 / CF4	
	CF4	Uncertainty (+/-%)	CF4	Uncertainty (+/-%)	C2F6/CF4	Uncertainty (+/-%)
CWPB	0.143	6	1.16	24	0.121	11
SWPB	0.272	15	2.65	43	0.252	23
VSS	0.092	17	NR	NR	0.053	15
HSS	0.099	44	NR	NR	0.085	48

<u>Note 1</u>: In order to determine the emission factor, along with the data from above table, the historic data on over-voltage (AEO) and CE or duration (AED), frequency (AEF) and CE, would be needed to estimate emission factor. The historic data is used to estimate the average of a quantity of values (corresponding to weekly or monthly data of the cells working all days in average and with, commonly, three shifts per day) and its standard deviation. To account for uncertainty use the 95% confidence interval (applying a Student's t-distribution for á degrees of freedom) values to estimate the emission factors. The lower or upper bound of 95% for a particular variable should be so chosen to result in conservative value of the emission factor. The uncertainty associated with AEF and AED or AEO, when measured, is expected to be low but will depend on computer scan rates (e.g. long scan rates will yield higher uncertainties) and data collection systems at each site. However, statistical error estimates for AEF and AED or AEO should be reported in the CDM-PDD.

<u>Note 2</u>: If Tier 2 Method is used, in order to ensure conservativeness, the lower limit for the emission factor should be chosen. For example, if using slope method for HSS technology the value of slope chosen from the able should be 0.05544 (= 0.099\*(1-0.44)).





## Data source & key parameters

The data necessary and parameters required to determine PFC baseline emissions are listed below:

Symbol	Definition	Data source (in order or preference) and justification
$EF_{CF_4}$	Emission factor of CF <sub>4</sub> (kg CF <sub>4</sub> /t Al)	Anode effect Over-voltage (AEO), Anode Effect Frequency (AEF) and Anode Effect Duration (AED) on-site measurements in order to introduce in the corresponding equations of IPCC Methods.
$EF_{C_2F_6}$	Emission factor of $C_2F_6$ (kg $C_2F_6/t$ Al)	AEO, AEF and AED on-site measurements in order to introduce in the corresponding equations of IPCC Methods.
OVC	Over-voltage coefficient	1. OVC (PFC) on-site measurements;
	[(kg PFC/t Al)/(mV/cell.day)]	2. IPCC default tier 2 emissions factors only for baseline emissions. Tier 2 is applicable if it can be proven and documented that 95% of the anode effects are manually killed (cell hood must be opened during termination of the anode effect)
Slope	Slope	1. Slope (PFC) on-site measurements;
	[(kg PFC/t Al)/(AE-Minutes/cell.day)]	2. IPCC default Tier 2 emissions factors only for baseline emissions. Tier 2 is applicable if it can be proven and documented that 95% of the anode effects are manually killed (cell hood must be opened during termination of the anode effect)
Р	Average fraction of $CF_4$ in the cell	1. PFC on-site measurements;
	gas during anode effects for the $CF_4$ slope or Average fraction of $C_2F_6$ in the cell gas during anode effects for the $C_2F_6$ slope	2. IPCC default emissions factors only for baseline emissions. Applicable if it can be proven and documented that 95% of the anode effects are manually killed (cell hood must be opened during termination of the anode effect)

Thus, the following list of references is provided:

- IPCC Good Practice Guidance and Uncertainty Management in National Greenhouse Gas Inventories <<u>http://www.ipccnggip.iges.or.jp/public/gp/english/3\_Industry.pdf</u>>. The baseline methodology should always consider the most recent recommendations from IPCC;
- 2006 IPCC Guidelines for National Greenhouse Gas Inventories Reference Manual Volume 3 <<u>http://www.ipccggip.iges.or.jp/public/gl/invs6b.htm</u>>. The methodology should always consider the most recent recommendations from IPCC;
- Draft 2006 IPCC Guidelines for National Greenhouse Gas Inventories;
- USEPA and IAI (2003), Protocol for Measurement of Tetrafluoromethane and Hexafluoroethane from Primary Aluminium Production. U.S. EPA Climate Protection Partnerships Division, Washington, DC (called "Protocol" in this methodology);
- The International Aluminium Institute's report on the aluminium industry's global perfluorocarbon gas emissions reduction programme results of the 2003 anode effect survey.



#### Leakage

No leakage is expected to occur in this type of projects.

**Emission Reductions** 

The project emissions (PE) are given by Eq. (5):

$$PE \ (tCO_2e / year) = \left(\frac{EF_{CF_4} \cdot GWP_{CF_4} + EF_{C_2F_6} \cdot GWP_{C_2F_6}}{1000}\right) \cdot P_{Al}$$
(5)

Where:

PE	=	Project emissions (t $CO_2e/year$ )
$EF_{CF_4}$	=	Emission factor of $CF_4$ (kg $CF_4/t$ Al)
$EF_{C_2F_6}$	=	Emission factor of $C_2F_6$ (kg $C_2F_6/t$ Al)
$GWP_{CF_{4}}$	=	Global Warming Potential of $CF_4 = 6,500$
$GWP_{C_2F_6}$	=	Global Warming Potential of $C_2F_6 = 9,200$
P <sub>Al</sub>	=	Total aluminium production of the company (t Al/year)

For *ex ante* calculation of project emissions, the PDD will have to provide a justified estimation of the future values of *AEO* (or *AEF* and *AED*) and *CE* (ex ante  $CF_4$  and  $C_2F_6$  emission factors). The future production of aluminium will be estimated for the crediting period by the plant.

*Ex post* emissions of the project are calculated based on monitored values of *AEO* (or *AEF* and *AED*) and *CE* in Eqs. (2), (3) or (4), as applicable.

Following project implementation,  $P_{Al}$  will be monitored and *ex post* project emissions will be obtained from Eq. (5).

Project emissions will be obtained by the application of Tier 3 method only: To obtain the slope coefficient or the over-voltage coefficient a measurement shall be performed once following project implementation and every three years or less according to the IAI/USEPA protocol.

The emission reductions, ER, by the project activity is given by:

ER = BE - PE		
Where: ER	=	Emission Reductions (tCO2e/year)
BE	=	Baseline Emissions (tCO <sub>2</sub> e/year)
PE	=	Project Emissions (tCO <sub>2</sub> e/year)

Total emission reductions should be calculated *ex ante*, using an estimated value for *BE* corresponding to emissions prior to project implementation. The estimation of total emission reductions shall be reported in the PDD submitted for validation.

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### Data and parameters not monitored

To obtain the baseline scenario slope coefficient [(kg PFC/t Al)/(AE-minute/cell.day)] or over-voltage coefficient [(kg PFC/t Al)/(mV/cell.day)] a measurement as per the IAI protocol shall be performed prior to project implementation (Tier 3 method). In using the method historical data of the plant (AEO and CE or AEF and AED) shall be used to estimate CF4 and C2F6 emission factors and reported in the PDD, which shall be validated by the DOE. These emissions factors shall remain constant throughout all the crediting period.

To determine baseline emissions, if measurement data are not available to determine smelter-specific Slope or Over-voltage coefficients, default coefficients may be used together with smelter-specific operating parameters. Good practice default coefficients are listed in Table 2 above, Default Coefficients for the Calculation of PFC Emissions from Aluminium Production (Tier 2 method).

<b>Data/ Parameter:</b>	BE <sub>IAI</sub>
Data unit:	(tCO2e/t Al)
Description:	Average value of "PFC emission per tonne of Aluminium produced" according to the
	most recent published IAI Survey for the current technology (t CO <sub>2</sub> e/t Al). Baseline
	should be updated every year with the most recent values published by IAI.
Source of data:	The International aluminium Institutes' Report On The Aluminium Industry's Global
	Perflurocarbon Gas Emissions Reduction Programme, available at www.world-
	<u>aluminium.org</u> .
Measurement	
procedures (if any):	
Any comment:	Most recent IAI survey should be referred

Parameter:	GWPCF <sub>4</sub>
Data unit:	
Description:	Global Warming Potential of CF <sub>4</sub>
Source of data:	IPCC Second Assessment Report
Measurement	
procedures (if any):	
Any comment:	

Parameter:	$GWPC_2F_6$
Data unit:	
Description:	Global Warming Potential of $C_2F_6$
Source of data:	IPCC Second Assessment Report
Measurement	
procedures (if any):	
Any comment:	

## **III. MONITORING METHODOLOGY**

#### **Monitoring procedures**

All monitoring procedures must be in accordance with the USEPA and IAI "Protocol for Measurement of Tetrafluoromethane and Hexafluoroethane from Primary Aluminium Production".

Project emissions are determined by multiplying aluminium production with the post-project implementation emission factors for PFCs. Post project emission factors are determined by measuring Current Efficiency (CE) and Anode Effect Frequency and Duration (AEF and AED) or Anode Effect





Over-voltage (AEO) and using slope coefficients or over-voltage coefficients based on PFC on-site measurements.

To obtain the project activity slope coefficient [(kg PFC/t Al)/(AE-minute/cell.day)] or over-voltage coefficient [(kg PFC/t Al)/(mV/cell.day)] a measurement shall be performed each three years (Tier 3 method). By using historical data of the plant (AEO —or AEF and AED— and CE) and the coefficient measured, *ex ante* CF<sub>4</sub> and C<sub>2</sub>F<sub>6</sub> emission factors are set and will remain constant until a new measurement is conducted (every three years or less).

*Ex ante* baseline emissions will be estimated from Eq. (1) using the *ex ante* aluminium production data estimated by the plant for the crediting period.

Following the project,  $P_{Al}$  will be monitored and then *ex post* baseline emissions will be obtained from Eq. (1).

To obtain the baseline scenario slope coefficient [(kg PFC/t Al)/(AE-minute/cell.day)] or over-voltage coefficient [(kg PFC/t Al)/(mV/cell.day)] a measurement shall be performed once prior to project implementation (Tier 3 method). By using historical data of the plant (AEO - or AEF and AED - and CE) and the coefficient measured, *ex ante* CF<sub>4</sub> and C<sub>2</sub>F<sub>6</sub> emission factors are set and will remain constant throughout the crediting period.

To determine baseline emissions, if measurement data are not available to determine smelter-specific Slope or Over-voltage coefficients, default coefficients may be used together with smelter-specific operating parameters. *Good practice* default coefficients are listed in Table 1, Default Coefficients for the Calculation of PFC Emissions from Aluminium Production (Tier 2 method).

Data/Parameter:	P.1/CE	
Data unit:	%	
Description:	Current efficiency of Aluminium production process	
Source of data:	Aluminium plant	
Measurement procedures (if any):		
Monitoring frequency:	Monthly	
QA/QC procedures:	The aluminium plant should have a series of internal procedures that ensures data have low uncertainties during monitoring process	
Any comment:		

#### Data and parameters monitored

Data/Parameter:	P.2/AEO
Data unit:	mV/cell.day
Description:	Anode effect over voltage
Source of data:	Aluminium plant
Measurement procedures (if any):	
Monitoring frequency:	Daily
QA/QC procedures:	The aluminium plant should have a series of internal procedures that ensures data have low uncertainties during monitoring process
Any comment:	





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Data/Parameter:	P.3/P <sub>Al</sub>	
Data unit:	Tonne	
Description:	Aluminium production	
Source of data:	Aluminium plant	
Measurement		
procedures (if any):		
Monitoring frequency:	Monthly	
QA/QC procedures:	The aluminium plant should have a series of internal procedures that ensures	
	data have low uncertainties during monitoring process	
Any comment:		

Data/Parameter:	P.4/AEF	
Data unit:	Number of anode effects per cell.day	
Description:	Anode effect frequency	
Source of data:	Aluminium plant	
Measurement		
procedures (if any):		
Monitoring frequency:	Daily	
QA/QC procedures:	The aluminium plant should have a series of internal procedures that ensures	
	data have low uncertainties during monitoring process	
Any comment:		

Data/Parameter:	P.5/ AED	
Data unit:	Minutes	
Description:	Anode effect duration	
Source of data:	Aluminium plant	
Measurement procedures (if any):		
Monitoring frequency:	Daily	
QA/QC procedures:	The aluminium plant should have a series of internal procedures that ensures data have low uncertainties during monitoring process	
Any comment:		

Data/Parameter:	P.6 /Slope	
Data unit:	[(kg PFC/t Al)/(AE-minute/cell.day)]	
Description:	Slope coefficient	
Source of data:	Aluminium plant	
Measurement procedures (if any):		
Monitoring frequency:	Every 3 year, or less according to the "protocol"	
QA/QC procedures:	The aluminium plant should follow QA/QC procedures described in page 32, section 8 of the Protocol	
Any comment:		





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Data/Parameter:	P.7/ OVC	
Data unit:	(kg PFC/t Al)/(mV/ cell.day)	
Description:	Over-voltage coefficient	
Source of data:	Aluminium plant	
Measurement		
procedures (if any):		
Monitoring frequency:	Every 3 year, or less according to the "protocol"	
QA/QC procedures:	The aluminium plant should follow QA/QC procedures described in page 32,	
	section 8 of the Protocol	
Any comment:		

Data / Parameter:	EF <sub>CF4</sub>	
Data unit:	Kg CF <sub>4</sub> /t Al	
Description:	Emission factor of CF <sub>4</sub>	
Source of data:	Anode effect over voltage (AEO), Anode Effect Frequency (AEF) and Anode	
	Effect Duration (AED) onsite measurements in order to introduce in the	
	corresponding equations of IPCC Methods	
Measurement	In accordance with Protocol for measurement of Tetrafluoromethane (CF4)	
procedures (if any):	Emissions from Primary Aluminium Production, USEPA and IAI, May 2003	
Monitoring frequency:	Every 3 year, or as per "protocol Monthly	
QA/QC procedures:	Uncertainty level of data is Low. The aluminium smelting plant should of	
	series of internal check procedures including scheduled calibration to ensure	
	low uncertainties of the data produced during monitoring.	
Any comment:		

Data / Parameter:	EF <sub>C2F6</sub>	
Data unit:	$\mathrm{Kg}\mathrm{C}_{2}\mathrm{F}_{6}/\mathrm{t}\mathrm{Al}$	
Description:	Emission factor of $C_2F_6$	
Source of data:	AEO, AEF and AED on-site measurements in order to introduce in the	
	corresponding equations of IPCC Methods	
Measurement	In accordance with Protocol for measurement of Hexafluoroethane $(C_2F_6)$	
procedures (if any):	Emissions from Primary Aluminium Production, USEPA and IAI, May 2003	
Monitoring frequency:	Every 3 year, or as per "protocol"	
QA/QC procedures:	Uncertainty level of data is Low. The aluminium smelting plant should of	
	series of internal check procedures including scheduled calibration to ensure	
	low uncertainties of the data produced during monitoring.	
Any comment:		

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#### History of the document

Version	Date	Nature of revision(s)
03	EB 44, Annex 8	Changes in baseline section to redefine the emission factor (BE <sub>IAI</sub> ) to make it
	28 November 2008	applicable for current technology, based on latest IAI survey.
02	EB 36, Annex 9	Update of IPCC guidelines from 1996 to 2006
	30 November 2007	
01	EB 24, Annex 12	Initial adoption.
	19 May 2006	